

Allbrox® Vent: Drilling Instructions

CNC Machine Method

1. Print the cut-out at actual size (scale to 100% on your printer, do not select "Fit to page").
2. With the printed cut-out at hand, use a CNC machine to cut the shape from the side of the Allbrox® enclosure. Be sure to round the corners to match the template.
3. Using a 4mm drill bit, create holes for mounting the screws at the four corners, as indicated with on the template.

Holesaw Method

1. Print the cut-out at actual size (scale to 100% on your printer, do not select "Fit to page").
2. With the printed cut-out at hand, use a **20mm holesaw** to cut out each corner on the template.
3. Once the corners have been established, cut between each corner using:
 - a **circular saw** (we recommend a Continuous Rim Diamond Blade for Granite and Ceramic Tiles) **OR**
 - a **jigsaw** with a fine-tooth blade attachment

4. Using a 4mm drill bit, create holes for mounting the screws at the four corners, as indicated with on the template. ⊕

We recommend 3.5x12mm pan pozi thread cutter stainless steel screws

